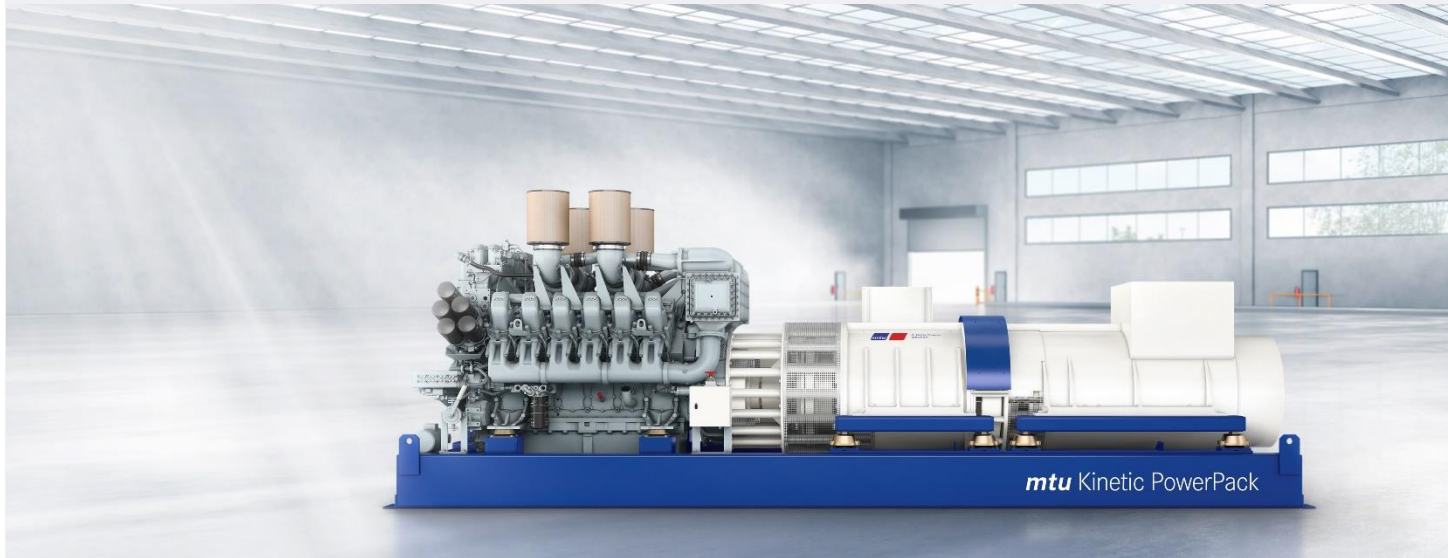




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# **mtu** Kinetic PowerPack

Big picture, application, technology, benefits, portfolio



A Rolls-Royce  
solution



## Contents

01	<b>Rolls-Royce PG Solutions at a glance</b>	05	<b>Maintenance</b>
02	<b><i>mtu</i> Kinetic PowerPack solutions</b>	06	<b>References</b>
03	<b>Design &amp; Benefits of <i>mtu</i> Kinetic PowerPack solutions</b>		
04	<b>Total Cost of Ownership</b>		

# 01

## **Rolls-Royce Power Generation Solutions at a Glance**

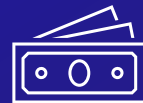


## Power Systems at a glance



A Rolls-Royce  
solution

Revenue 2020  
£2.745bn



Employees  
≈ 9,000



24%  
Industrial



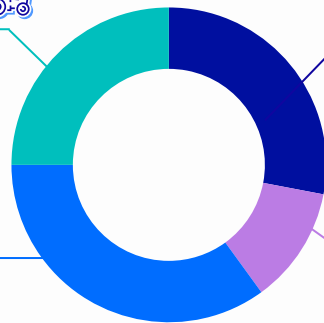
33%  
Power  
Generation



32%  
Marine



11%  
Defense



# 02

## *mtu* Kinetic PowerPack solutions





## Our market segments



mtu Kinetic PowerPack



### Data Centers & IT

*Colocation Data Centers*

*Hyperscale Data Centers*

*Enterprise Data Centers*

*Supercomputers*

### Infrastructure + Logistics

*Airports*

*Traffic Tunnels*

*Logistics + Distribution Centers*

*Healthcare*

*Casinos*

### Critical Process Manufacturing

*Semiconductors*

*Pharmaceuticals*

*Refining + Petrochemical*

*Food*

*Textiles*



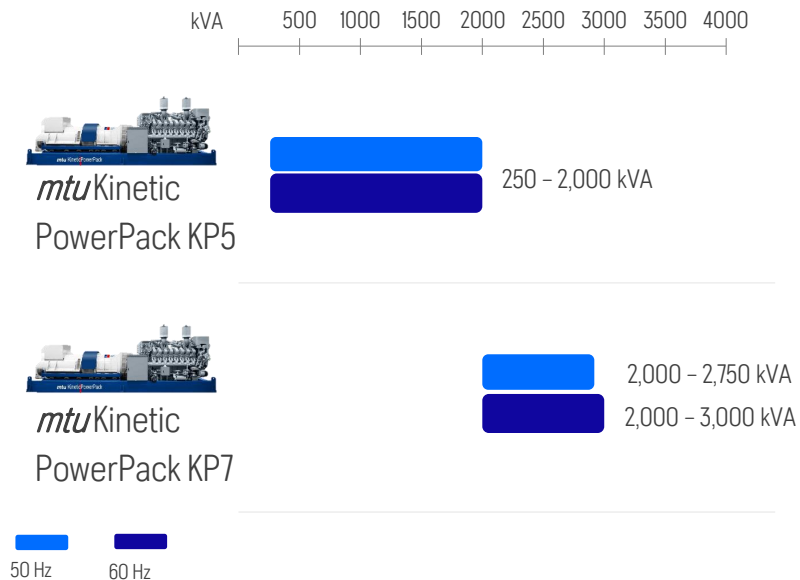


## Overview *mtu* Kinetic PowerPack business

### Key facts

Member of Rolls-Royce since	July 2020
Offering	Customized turn-key solutions
Assembly & Testing	Belgium
Installed base	>1,400 units across 57 countries
1 <sup>st</sup> unit installed	1984
Market Segments	Data Centers, Critical Process Manufacturing, Infrastructure, Healthcare, Airports

### Product Portfolio



50Hz (Low voltage: 380-415V; Medium voltage: 6-36kV);  
60 Hz (Low voltage: 208-480V; Medium voltage: 4-36kV)



## Rolls Royce Solutions Liege, Belgium

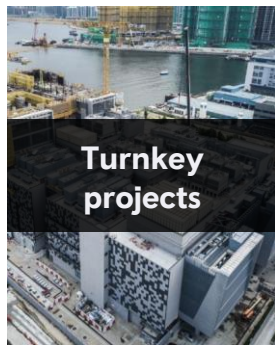
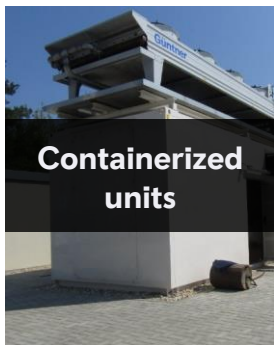
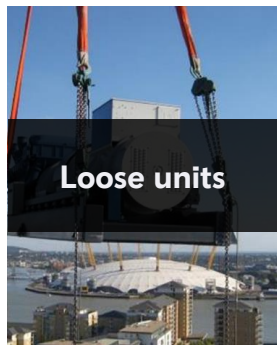
- 6300 M<sup>2</sup> Factory
  - ✓ Assembly
  - ✓ 16 units testing facility



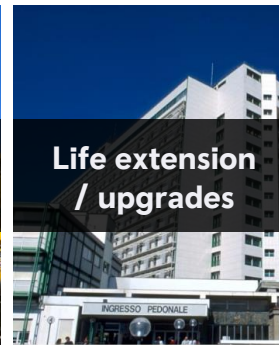
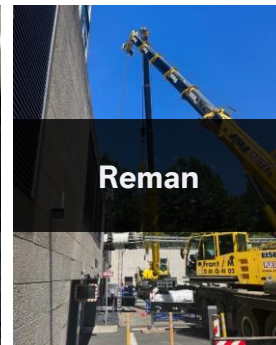
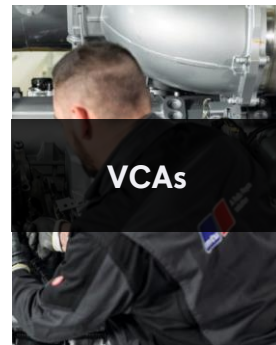


## Our philosophy: We provide our customers with a complete solution

### *Our solution scope*



### *Our service scope*





## Global Presence

Installed Base >  
2,000,000 kVA

110.000 KVA in North America

700.000 KVA in Europe

35.000 KVA in Russia



160.000 KVA in Latin America

120.000 KVA in Africa

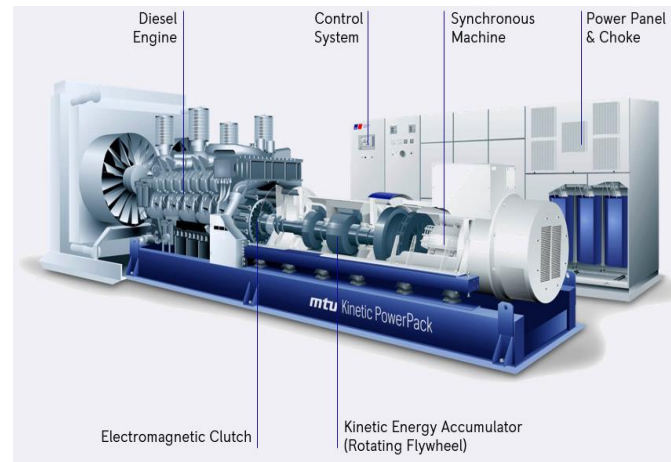
141.000 KVA  
in the Middle  
East

500.000 KVA in  
Asia Pacific

# 03

## Design & Benefits of *mtu* Kinetic PowerPack solutions

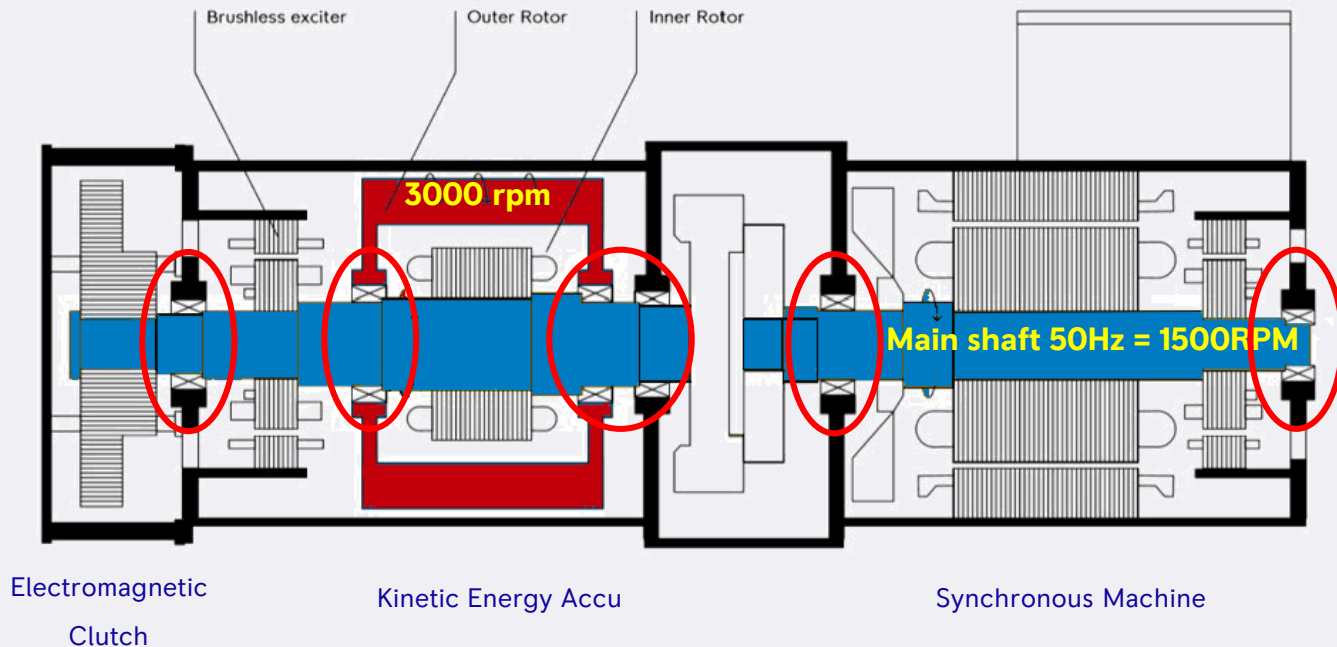
## Design and fundamental of *mtu* Kinetic PowerPack



The *mtu* Kinetic PowerPack combines DUPS system and diesel backup generator in one single integrated and compact solution.

## Design of a Kinetic Powerpack

### Stato-Alternator Bearing Construction

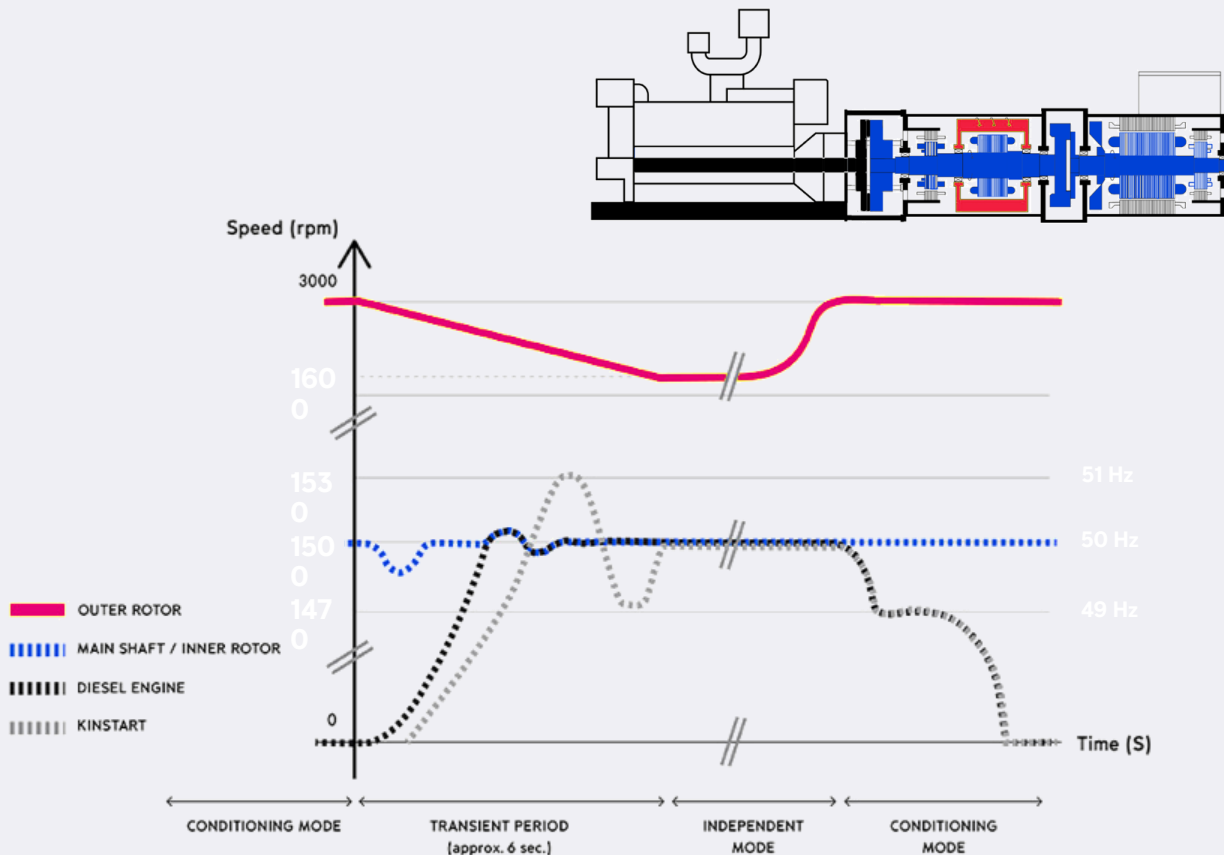


## Unstressed Bearing Construction

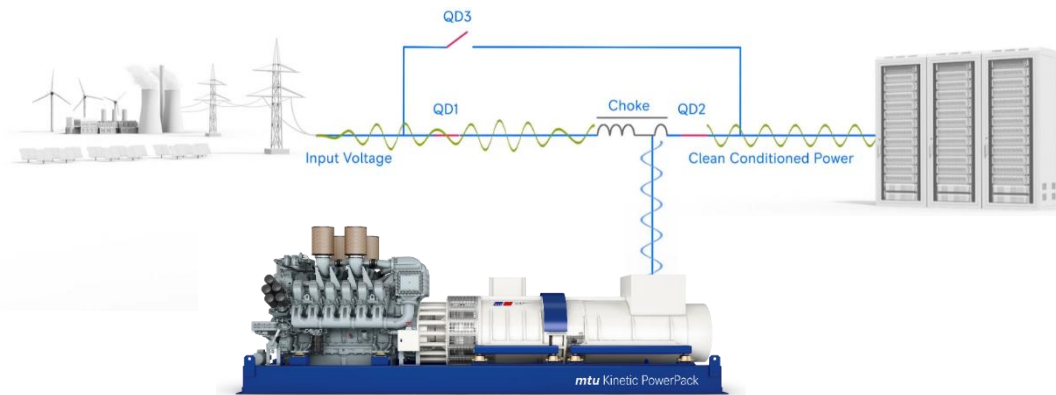




## Function of *mtu* Kinetic PowerPack 50Hz



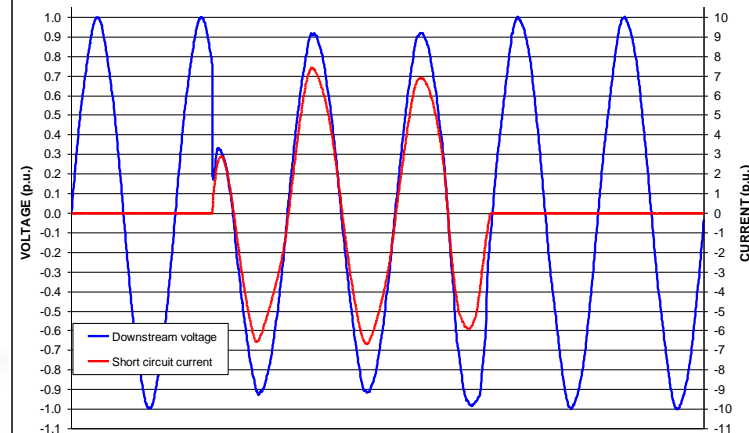
## Maximum protection



## Filtering and power factor improvement

- Continuous filtering and conditioning of raw mains before it reaches the critical load
- Elimination of spikes, frequency deviations, sags, outages, harmonics and transients
- High system efficiency in conditioning mode results in low operating costs (> 96-97%)

Short-circuit test



## Fast fault clearing capability

- Capability to provide up to 20x the rated current
- In case of short-circuit downstream, this allows for fast tripping of protection, good discrimination, minor voltage perturbation
- Instead, inverters in static UPS are limited to less than 3x the rated current

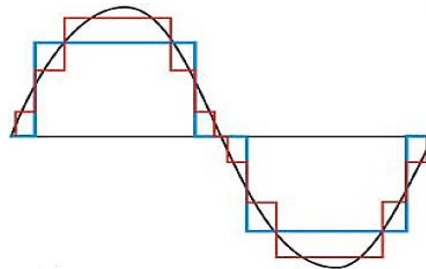
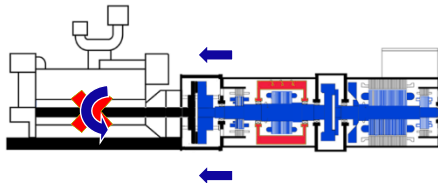


Guaranteed engine start

Robust synchronous machine

Less components

Maximum reliability



The **mtu** Kinetic PowerPack offers redundant and independent starting systems for the diesel engine:

- 1) the usual electric system
- 2) the KINSTART ←

- The synchronous machine generates a sine wave naturally and is robust due to its high rotational inertia.
- Instead, in static UPS, the voltage wave form is generated by comparatively fragile semiconductors with a low thermal inertia.
- Power electronics are highly susceptible to overloads

- Intrinsic reliability through low number of components
- The **mtu** Kinetic PowerPack combines DUPS system and diesel backup generator in one single integrated and compact solution
- Elimination of static UPS, batteries, additional switches and capacitor banks



## Best sustainability



## Dynamic UPS

- Typical design life 20+ years
- Bearing replacement at overhaul after 10 years of operation
- Minimal environmental impact
- No power degradation with use



## Static UPS

- Battery replacement after 3-5 years increases TCO
- Several days of downtime during replacement
- Batteries lose capacity over lifetime



## Reduced carbon footprint with DUPS

- Elimination of batteries avoids tons of waste material and pollution during production and disposal
- Battery recycling is highly energy intensive and limited to certain battery types



**Greatest flexibility**

## Low & medium voltage systems



### 50Hz:

- Low voltage: 380 – 415V
- Medium voltage: 6 – 36kV

### 60Hz:

- Low voltage: 208 – 480V
- Medium voltage: 4 – 36kV

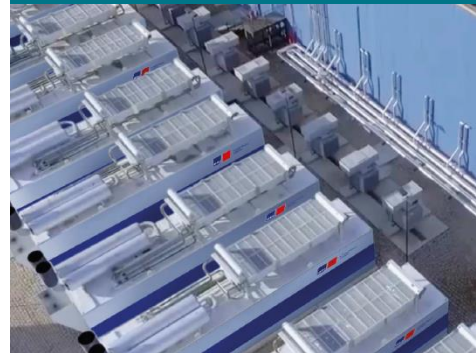
### Specific voltage on demand

## Single & dual output systems



- Single output systems to supply all loads with uninterruptible No-Break (NB) Power
- Dual output systems to supply critical loads with NB-power and non-critical loads with interruptible Short-Break (SB) power
- A dual output system reduces the component count and adds additional floor space savings

## Modular & scalable



- Container or building layout specification
- Customized container & enclosure solutions
- Design of sound attenuation, ventilation systems, exhaust systems, exhaust aftertreatment, piping, etc.





## Highest power density

DUPS footprint is only

**70%** of static  
UPS + genset footprint.

**30%**

grey space<sup>1</sup> saving,  
more white space<sup>2</sup>  
available



### Static UPS + Genset installation layout

- Higher OPEX due to more components
- Battery replacement after 3-5 years
- Capacitor replacement after 7 years

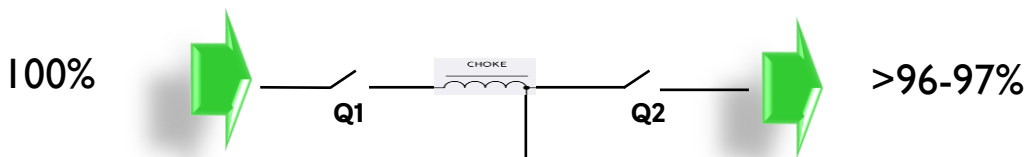
### Dynamic UPS installation layout

- **More space...**
  - ...to save space and construction costs
  - ...to expand IT floor and to generate revenues

1 Grey space: Installation space for air conditioning, emergency power and other operating equipment → creating cost  
2 White space: Installation space for servers, switches and data storage in data centers → creating revenue



# Efficiency comparison



 Energy Efficient by minimum 3%

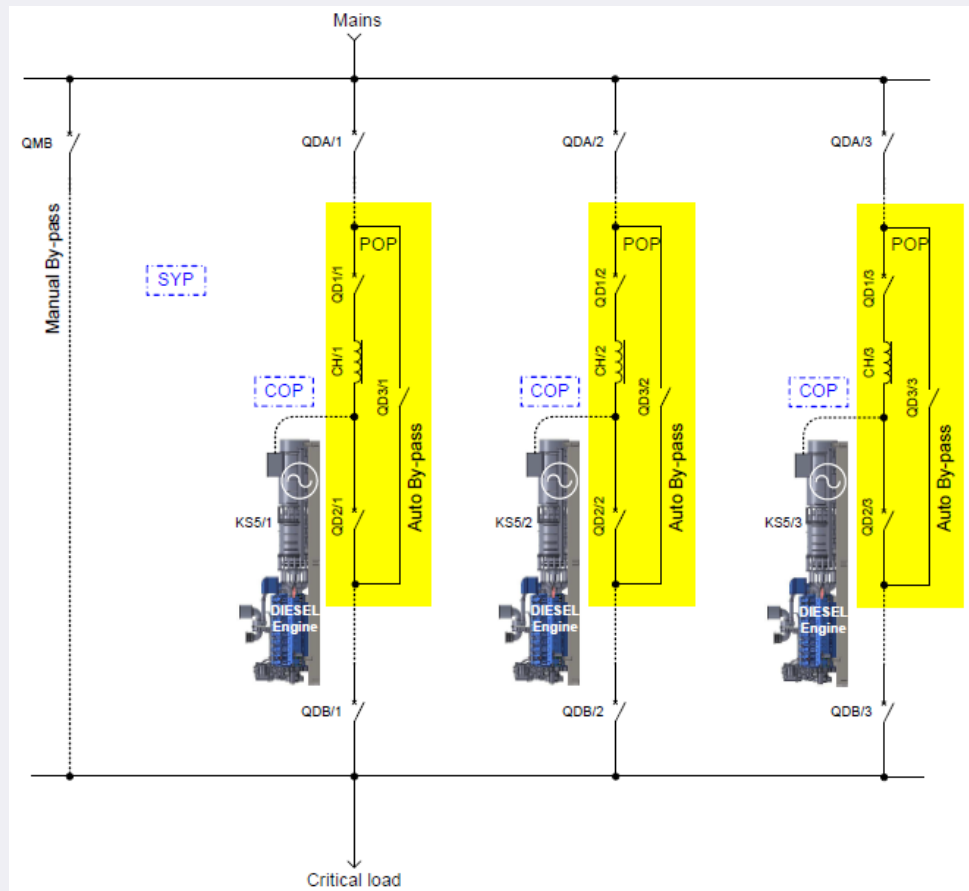
Total losses D-UPS < 3-4%  
Always conditioned power

Total losses S-UPS > 6-7% (3-4% system + 2-3% A/C)  
Unconditioned in EcoMode/Standby/Lineinteractive mode





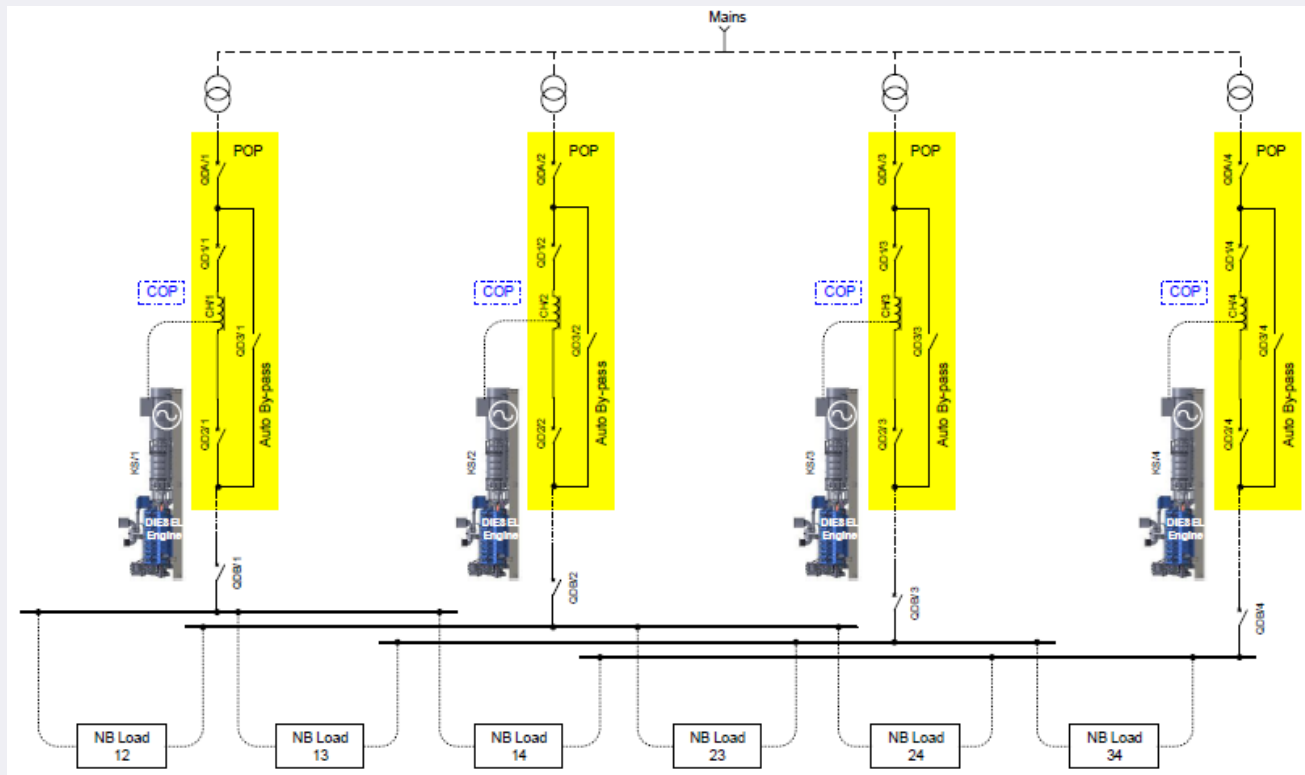
## KP® LV Parallel System







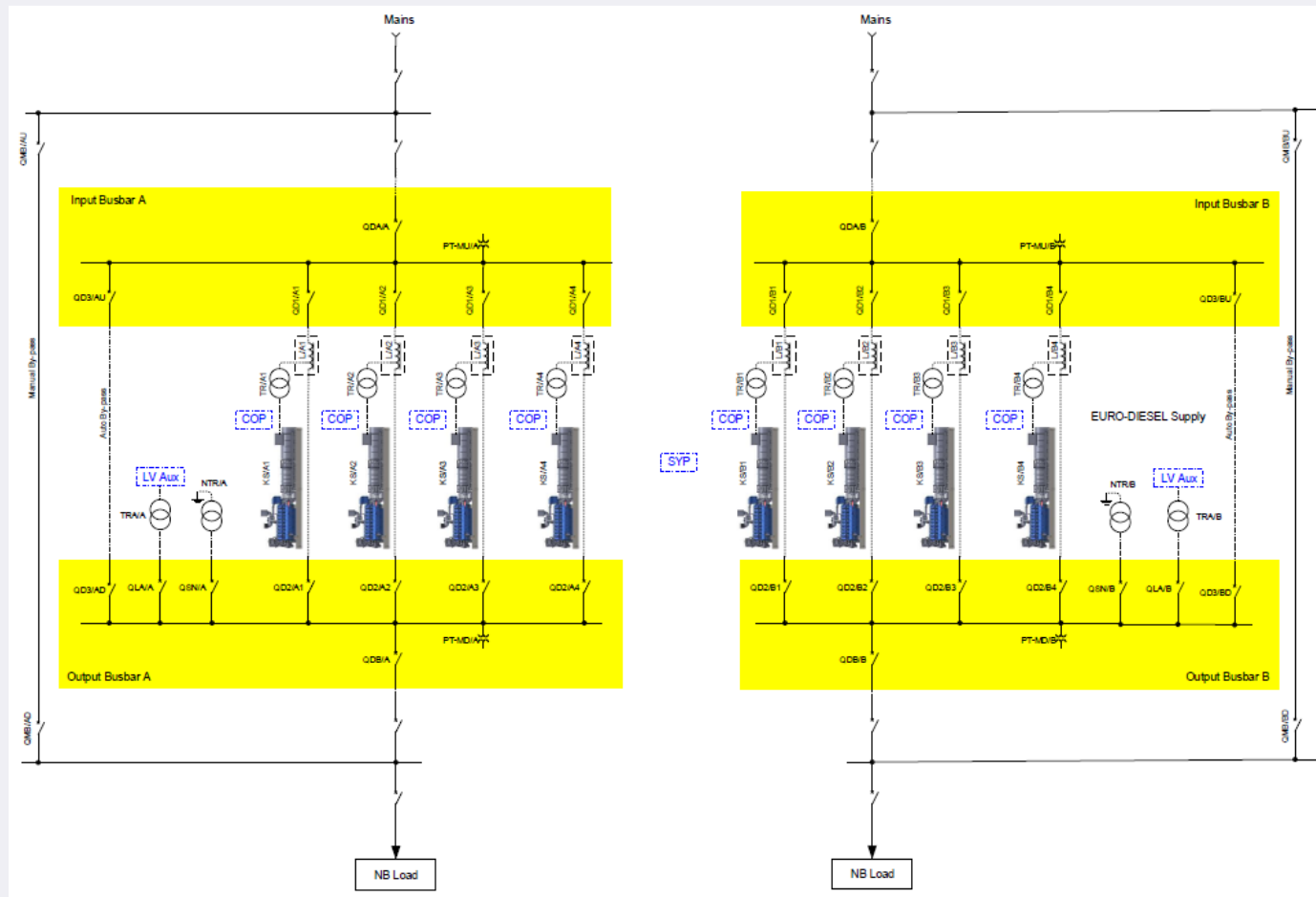
## KP® Distributed Redundant System Tier III





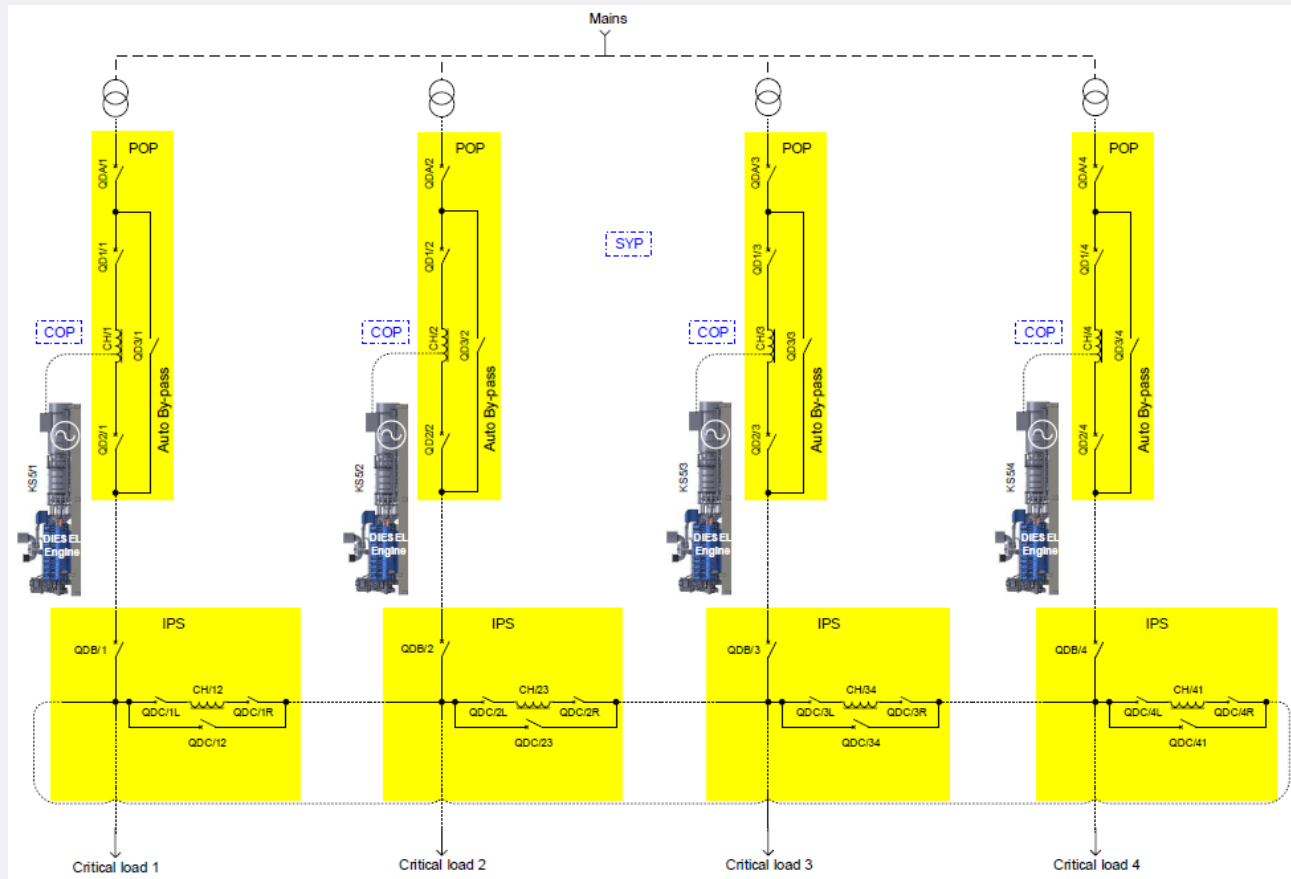


## KP® MV Parallel 2 (N+1), Tier IV





## KP® Isolated Parallel System



A Rolls-Royce  
solution

# 04

## Total Cost of Ownership



## Comparison Table

### CAPEX & OPEX Costs

### Over 10 years

### Option A - Static UPS

Static UPS: N x $\alpha$ kW + Gensets: N x $\beta$ kW    DCC/ESP/... rating				
CAPEX	Scope of supply	Quantity	Unit price	Total
	Investment SUPS $\alpha$ kW + batteries (ex: VRLA 10 minutes)	N	€	€
	Investment Diesel Genset $\beta$ kW in container	N	€	€
	Investment    ATS "mains - genset" + mechanical load feeder	N	€	€
	Investment for SUPS input/output switchgear	N	€	€
	Investment HVAC SUPS room/Batteries room	N	€	€
	Investment for Fire suppression system for SUPS and battery rooms	N	€	€
	Installation costs SUPS, batteries and fire suppression system	N	€	€
	Installation costs Diesel Genset	N	€	€
	TOTAL CAPEX			€
OPEX	Scope of supply	Quantity	Yearly OPEX per unit	Total (10 years)
	Efficiency losses SUPS (... kW)	N	€	€
	Power consumption HVAC SUPS room (... kW)	N	€	€
	Power consumption HVAC Battery room (... kW)	N	€	€
	Yearly preventive maintenance costs SUPS	N	€	€
	Yearly preventive maintenance costs Diesel Genset	N	€	€
	Additional OPEX per unit			
	Batteries replacement after 5 years	N	€	€
	SUPS capacitors replacement after 7 years	N	€	€
	Additional major maintenance on Diesel engine : same as DUPS			
	TOTAL OPEX			€
Electricity costs, for losses, based on ... €/kWh and 8760 hours/year				
TCO	Total cost of ownership - 10 years - for SUPS solution		TOTAL TCO	€



## Comparison Table

### CAPEX & OPEX Costs Over 10 years

### Option B - Dynamic UPS

Dynamic UPS: N x mtu Kinetic PowerPack $\gamma$ kW (Engine @ DCC/ESP/... rating)				
CAPEX	Scope of supply	Quantity	Unit price	Total
	Investment DUPS $\gamma$ kW critical in container	N	€	€
	Investment DUPS Switchgear including: Choke, upstream/downstream and automatic bypass circuit-breakers		Included in DUPS investment	
	Installation costs DUPS system	N	€	€
	TOTAL CAPEX			€
OPEX	Scope of supply	Quantity	Yearly OPEX per unit	Total (10 years)
	Efficiency losses DUPS (... kW)	N	€	€
	Ventilation fans (... kW)	N	€	€
	Yearly preventive maintenance costs DUPS system	N	€	€
	Additional major maintenance on Diesel engine : same as SUPS genset			
TCO	TOTAL OPEX			€
	Electricity costs, for losses, based on ...€/kWh and 8760 hours/year			
Total cost of ownership - 10 years - for DUPS solution			TOTAL TCO	€





## Example of a Data Center

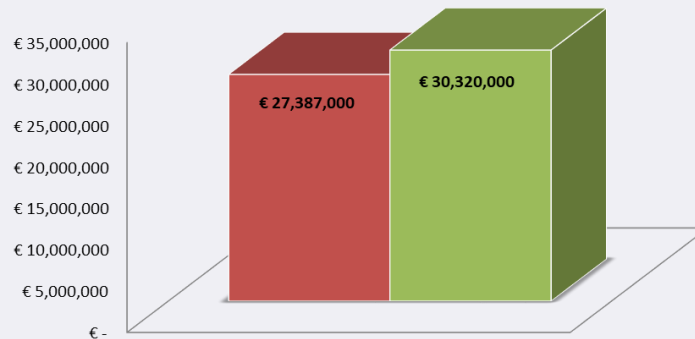
Quantities and Load Demands comparison for both solution A & B

Item	Solution A (Static UPS + Gensets)		Solution B (Kinetic Power pack)	
	Power rating	Quantity	Power rating	Quantity
Critical Load	1.6 MW 2.0 MW	7 units 5 units	2.0 MW 2.0 MW	11 units 5 units
Gensets	2.4 MW	14 units	NA	NA
Total loads		26 units		16 units



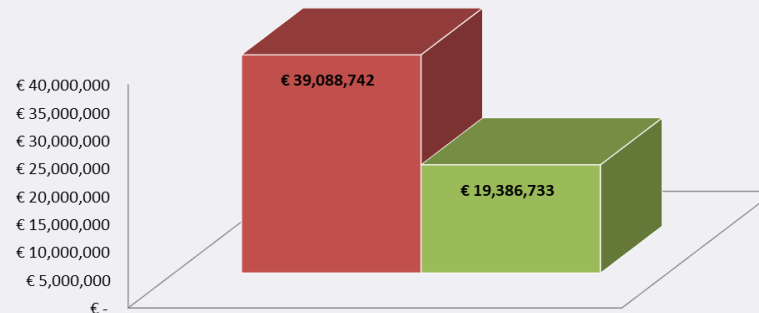
## Capex & Opex Analyses SUPS vs KPP Li-ion

	CAPEX	OPEX	TCO 10 YEARS
SUPS Solution	€ 27,387,000	€ 39,088,742	€ 66,475,742
KPP Solution	€ 30,320,000	€ 19,386,733	€ 49,706,733



CAPEX

■ SUPS Solution  
■ KPP Solution

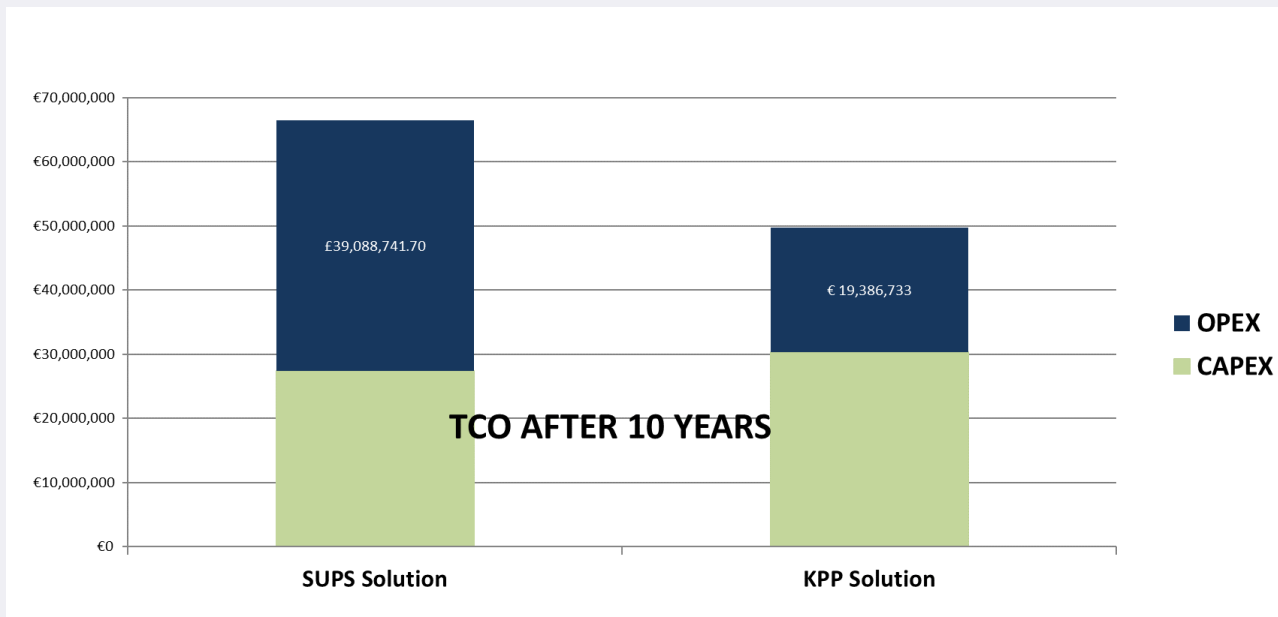


OPEX



## TCO Comparison SUPS vs D-UPS Li-ion

### TCO Comparison over a 10-year period



**SAVING USING KPP  
AFTER 10 YEARS**

**€ 16,769,008**

---

05

---

# Maintenance



## Overview of 20 y maintenance = life cycle

20 years life cycle preventive maintenance is key basis to support customers

Uptime improvement and lifetime extension opportunity from discipline and mutual trusted PM activities.

### Yearly program

- Regular service visits and plant maintenance
  - For 50 Hz systems – visits every 2 months
  - For 60 Hz systems – visits every 6 weeks

### 2-yearly program

- Additional services include:
  - Change of control panel batteries
  - Change of engine air filters and engine crank breather filters

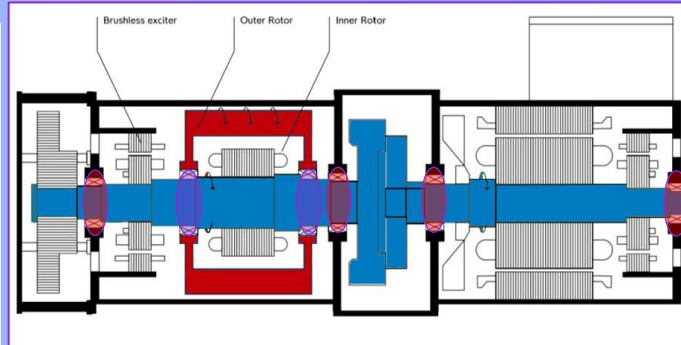
### 5-yearly program

- Additional services include:
  - Change of coolant
  - Change of engine batteries
  - Service Inspection switchgear (some times outsourced)

### 10-yearly program (overhauls)

- Factory overhaul of alternator, accumulator and clutch at KINOLT's facility (or using exchange equipment)
- Depending on the engine / environmental conditions / running hours, services include change of injector pockets, seals, flexible tubing, etc.
- Switchgear

### Automatic greasing



### Manual greasing

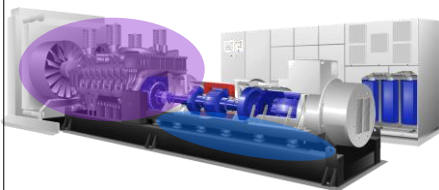


## Scope of Works of an Overhaul

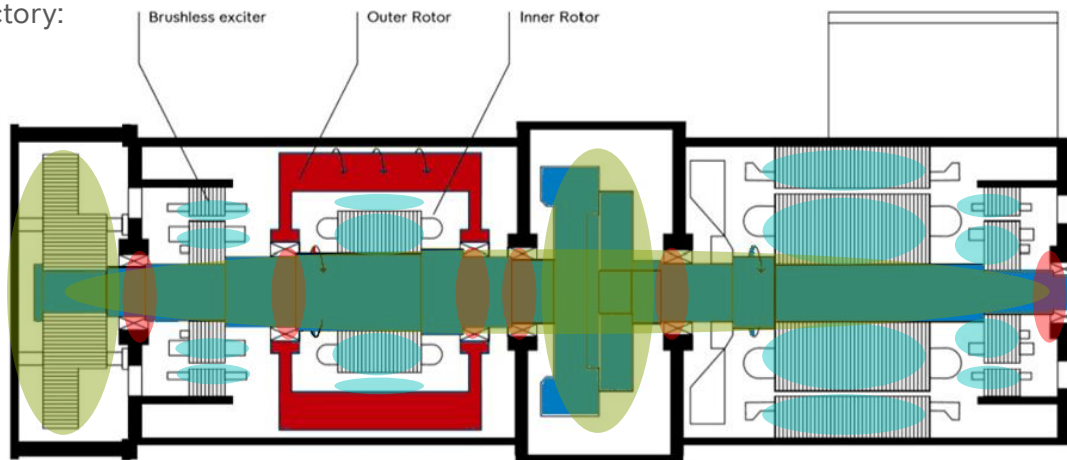
### In general: 5 types of operations are performed

1. **Bearings:** Each bearing has a life expectancy; it must be replaced in due time.
2. **Windings and diodes:** Windings insulation is subjected to environmental conditions. The insulation must be checked and reinforced in due time. *Diodes of the accumulator will be exchanged.*
3. **Mechanical Parts:** must be checked and adjusted to maintain the reliability over the time.
4. Replacement of the **vibration isolators (AVM's)** of the Stato-Alternator.
5. **Diesel engine** heavy maintenance according OEM recommended program (LTBO)

In situ:



In factory:



Electromagnetic Clutch

Kinetic Energy Accu

Synchronous Machine



## SERVICE LEVEL

### 3 CASE STUDIES

- Partnership agreements with key accounts
- Ensure continuous technical support
- Ensure over 99.982% availability of Data Center Power Supply

## ASCENTY – BRAZIL



### DATA CENTERS

- Over 100 D-UPS units
- 8 sites spread over Brazil
- Dedicated Rolls-Royce technicians on each site
- 24/7 Back office in Brazil & Belgium

### SERVICE LEVEL

- Preventive, predictive and corrective maintenance



## ETISALAT – UAE



### DATA CENTERS

- 40 D-UPS units
- 2 sites in UAE
- Dedicated Rolls-Royce technicians on each site
- 24/7 Back office in Dubai & Belgium

### SERVICE LEVEL

- Preventive, predictive and corrective maintenance
- Immediate response time during office hours. 30 minutes response time outside of office hours

## Global Switch



### DATA CENTERS

- 63 D-UPS units
- 4 sites in Asia and Europe
- Dedicated Rolls-Royce technicians on each site
- 24/7 Back office Support

### SERVICE LEVEL

- Preventive, predictive and corrective maintenance
- Within 120 minutes at site
- Local spare parts



## Benefits of *mtu* DUPS systems

### Maximum reliability

#### Highest power density



Reduced footprint



Space provision on site

#### Superior robustness



High inrush currents



Handling of large loads

#### Maximum protection



Fast fault clearing capability



Filtering & power factor improvement

#### Best sustainability



Elimination of batteries



Reduced waste & carbon footprint

#### Greatest flexibility



Low & medium voltage systems



Modular & scalable



Single & dual output systems



Container solutions

### Reduced total cost of ownership

CAPEX & OPEX

# 06

## References



## 18 x *mtu* Kinetic PowerPack

Total power output: 45000 kVA (3 plants)



## SEMI-CONDUCTOR

Location: Singapore

### Project background:

Customer is a world market leader in computer memory and data storage. The company introduced a revolutionary 3D NAND storage technology, being at the forefront of the introduction of 5G and development of autonomous transportation technologies.

The plant is a highly precise and sensitive process nature, which manufactured several wafer products at the same time. MTU Kinetic PowerPack provide them with clean power quality energy oscillation and improve the performance of the sophisticated tools/machine during their production.

### Key customer benefits:



Reduced  
footprint



medium voltage  
system



Fast fault  
clearing capability



Filtering & power  
factor improvement



Less risk for  
financial losses



Handling of  
large loads



A Rolls-Royce  
solution



# CRITICAL MANUFACTURING

Customer:  
X-FAB Sarawak

Location:  
Sarawak, Malaysia



## **4 x *mtu* Kinetic PowerPack**

Uninterruptible power output:  
1600 kW

- X-FAB is one of the world's leading specialty foundry groups for analog/mixed-signal semiconductor technologies with a clear focus on automotive, industrial, and medical applications.
- Utility blackout will cause severe losses of wafer products and high production cost.
- Mtu Kinetic PowerPack was selected due to several technical benefits higher reliability, electrical efficiency, space saving, high inrush currents, eliminate batteries, medium voltage system.
- Mtu Kinetic PowerPack was selected due to financial benefits, i.e. lower Total Cost of Ownership (TCO) compared to Static UPS system.



# CRITICAL MANUFACTURING

ams Osram

Location:  
Malaysia



**Kinetic Powerpack**

**KP-7**

**2 x 2200 kVA, 11kV**

- 2 x 2200kVA @ 0.8pf KPP – 11kV, 50Hz
- ams OSRAM is a global leader in optical solutions expand to build a extension FAB in Malaysia.

**Key customer benefits:**



Reduced  
footprint



medium voltage  
system



Fast fault  
clearing capability



Filtering & power  
factor improvement



Less risk for  
financial losses



Handling of  
large loads



A Rolls-Royce  
solution





# CRITICAL MANUFACTURING

Global Foundries

Location:  
Singapore



**Kinetic Powerpack**

**KP-5**

**2 x 2500 kVA, 6.6kV**

- **2 x 2500kVA @ 0.8pf KPP – 6.6kV, 50Hz and MV equipment**
- **Chip giant Global Foundries expand to build a new FAB in Singapore.**

**Key customer benefits:**



Reduced  
footprint



medium voltage  
system



Fast fault  
clearing capability



Filtering & power  
factor improvement



Less risk for  
financial losses



Handling of  
large loads



## Kinetic Powerpack

KS-5

26 x 2000 kVA, 11 kV

## DC SEGMENT

Customer:  
Global Switch

Location:  
London, UK



- 1 Power station of 6 Dual output SBO KINOLT KS of 2000 kVA for supporting Mechanical load and 2 Power stations each with 10 single output KINOLT KS of 2000 kVA for protecting the IT load.
- (Continuous power until diesel engines are started supporting critical load



## DC SEGMENT

Customer:  
Global Switch

Location:  
Singapore



**Kinetic Powerpack**

**KS-5**

**3 x 2500 kVA, 400 V**

- **Distributed Redundant System**
- **D-UPS in container**





## DC SEGMENT

Customer:  
Global Switch

Location:  
Sydney, Australia



### Phase 1:

5 X KS5 2250 kVA, 11kV

### Phase 2:

3 X KS5 2250 kVA, 11kV

- **Isolated Parallel (IP) Configuration**
- **MV system, with low voltage alternators and step-up transformers**
- **D-UPS and MV Equipment/ MV Switchgear in room installation**



## DC SEGMENT

Customer:  
Global Switch

Location:  
Hong Kong



### Phase 1:

12 X KS7e 2625 kVA, 11kV

### Phase 2:

8 X KS5 2625 kVA, 11kV

- **Isolated Parallel (IP) Configuration**
- **MV system, with low voltage alternators and step-up transformers**
- **D-UPS and MV Equipment/ MV Switchgear in Containerized installation**



## DC SEGMENT

Customer:  
Data Centre in East Singapore

Location:  
Singapore



### System 1:

Phase 1: 8 X KS7 2500 kVA, 22kV

Phase 2: 4 X KS7 2500 kVA,  
22kV

Phase 3: 4 X KS7 2500 kVA,  
22kV

### System 2:

Phase 1: 8 X KS5 2500 kVA 22kV

- **2N Configuration**
- **MV system, with low voltage alternators and step-up transformers**
- **D-UPS in Containerized installation**
- **MV Equipment/ MV Switchgear in room installation**



## MISSION CRITICAL INDUSTRY SEGMENT

Customer:  
LSP

Location:  
Vietnam



**Kinetic Powerpack**

**KS-5**

**20 X KS5 2250 kVA, 11.5kV**

- **Parallel Medium with double bus bar configuration**
- **MV system, with MV alternators**
- **D-UPS in Containerized installation**





## 8 x *mtu* Kinetic PowerPack

Total power output: 16000 kVA (2 sites)



## LOGISTICS

Customer: Top supermarket chain

Location: Australia

### Project background:

Top Supermarket chain invested in state-of-the-art automated warehouses that require very little human involvement, lower supply chain costs, enhance overall business competitiveness and increase efficiencies in their supply chains.

The giant warehouse is installed with a highly automated shuttle and conveyor belt technology system. MTU Kinetic PowerPack provide clean power and protect the system from utility power failure which would take them many hours to restart the system.

### Key customer benefits:



Handling of large loads



Reduced footprint



Less risk for financial losses



Fast fault clearing capability



High inrush currents



Filtering & power factor improvement



A Rolls-Royce solution



## MISSION CRITICAL: DATA CENTER

Customer:  
King Abdullah University of Science and Technology

Location:  
Thuwal, Saudi Arabia



## 12 *x mtu* Kinetic PowerPack

Uninterruptible power output:  
12x 1.600 kW

- Turnkey solution to provide the university's supercomputing facility and data center with clean, conditioned, uninterruptible power
- State-of-the-art facilities and one of the world's best supercomputing installations "Shaheen" and "Shaheen 2"
- 60Hz medium voltage system (13.8 MV) incl. switchgear, transformers and two control stations
- Custom-made enclosure designed for humid ambient conditions and up to 50 degrees Celsius
- Operational support and long term service support throughout the lifetime on the installation



A Rolls-Royce  
solution



# CRITICAL MANUFACTURING

Customer:  
Molyb

Location:  
Antofagasta, Chile



## 2 x *mtu* Kinetic PowerPack

Uninterruptible power output:  
3.600 KVA

- One of the largest molybdenum (Mo) processors in the world (24.000 tons, 10% of global production)
- Molybdenum strengthens and hardens alloys
- Utility outage every 6 hours causes severe production losses
- High inrush currents, a hazardous environments and earthquake risk require robust, resilient and creative solutions
- Container meets strict noise requirement





## INFRASTRUCTURE: TELE-COMMUNICATIONS

Customer:  
ESO Paranal Observatory

Location:  
Atacama Desert, Chile (2635m)



## 2 x *mtu* Kinetic PowerPack

Uninterruptible power output:  
3.000 KVA

- One of the best astronomical observing sites in the world
- Telescopes have to be kept at a temperature of  $-200^{\circ}\text{C}$
- A small power failure is enough to stir the resting particles in the telescope's lenses
- The process to normalize the system takes 7 days
- Huge observatory losses because neither the time or the sky can be the same than from the past





## HEALTHCARE & DATA CENTER

Customer:  
Welcome Trust

Location:  
London, U.K.



### 4 x *mtu* Kinetic PowerPack

Uninterruptible power output:  
4.400 KVA

- One of the world's leading institutes and organisations in genomics and computational biology.
- One of the most advanced IT infrastructure containing data researches that have to be accessible at all times.
- Battery-free smaller footprint D-UPS Solution helps to manage energy cost.
- Include the facility to participate in peak shaving schemes



# INFRASTRUCTURE TUNNEL

Project:  
Belliard Tunnel

Location:  
Brussels, Belgium



## 4 x *mtu* Kinetic PowerPack

Total power output:  
1000 kVA

- Tunnels are equipped with critical equipment such as fire detection, lighting, traffic control, ventilation, ...
- A short interruption on the electrical power supply of those equipment could result to catastrophic events such as accidents, fire, intoxication, ....
- After having secured the power supply of the Tunnel Belliard in Brussels for 27 years, the Brussels Region decided in 2019 to replace the 4 D-UPS by 4 *mtu* PowerPack of 600/1000 kVA



# INFRASTRUCTURE LOGISTIC

Project:  
REWE NZL MAG

Location:  
Magdeburg, Germany



## 1 x *mtu* Kinetic PowerPack

Total power output:  
2250 kVA

- The logistics centre will be used to store and handle slow-moving food / nearfood goods from the dry goods category
- In case of a power loss a fundamental damage in the logistic supply chain and in reputation would occur
- Due to the high automatization level of the warehouse it would take several shifts to restart and to recover the system and bring everything back to normal



## SEGMENT

Customer:  
Ascenty – Sumaré 2 ph3

Location:  
Sumaré, Brazil



### 3 x *mtu* Kinetic PowerPack

Uninterruptible power output:  
1700/2313 kVA

- Established in 2010, Ascenty is Latin America's largest data center provider. The company currently has 27 units in operation or under construction in Brazil, Mexico and Chile; Sumaré 2 site build in 2018;
- Smaller footprint and lower CAPEX of the *mtu* Kinetic PowerPack were decision criteria for Ascenty
- Site designed to 20MW;
- 12.000 m<sup>2</sup> (130.000sqft)



A wide-angle photograph of a large cable-stayed bridge spanning a body of water. The bridge has multiple lanes for traffic, with several cars and trucks visible. In the background, there is a city skyline with various buildings and a harbor area with several large cargo ships. The image is overlaid with a semi-transparent blue gradient.

# Thank You for Listening